

**Work Order ID 52525**

September 29, 2009 11:31:36 AM



Page 1

Item ID: D206-559-013

Accept



Setup Start



Revision ID: F3

Stop



Item Name: Bearpaw

Start Date: 29/09/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 16/10/2009 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

09-9-29

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2432

Rev F3

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-559-013 CHG005

809/10/03

Hj for BG 09/11/03

160

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/10/8 (12x) SD

170

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

809/10/03

(F12) 0

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Accept



Setup Start



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Stop



Item Name: Bearpaw

Start Date: 29/09/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 16/10/2009 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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180

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD206-559-013 Location: H

09/11/04 (12)

190

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09/11/04  
09-11-4

# Picklist Print

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Work Order ID: 52525

Parent Item: D206-559-013RevF3

Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L4		Purchased	No				Each	7,513.000	144.0000			
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S  
1/2 Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	7513	
107499	5	
108145	4	
110450	1	
110507	184	
111827	5996	
112314	1258	
15924	0	
7690	24	
8182	41	

112314 scf



S  
1/2 Bolt

AN4-15A		Purchased	No			170	Each	608.0000	144.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	608	
107737	8	
108077	1	
108868	7	
109148	18	
110399	8	
111295	566	

111295 9/10/9 scf  
(124)

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Work Order ID: 52525



Parent Item: D206-559-013RevF3



Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-17A- 		Purchased	No			170	Each	2,068.000	144.0000			

S  
#12  
Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2068	
105653	5	
107321	58	
109061	5	
111758	1000	
112314	1000	

111758  
~~110000~~  
9/10/9 54  
(12x)

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Work Order ID: 52525



Parent Item: D206-559-013RevF3



Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416	X24	Purchased	No			170	Each	7,213.000	288.0000	24		



Washer

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	7213	
102929	2	
105906	4	
106277	2	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	101	
111916	1379	
112314	4595	
16941	0	

112314 50

D2182BRevC

Manufactured No

170

f

204.5700 31.2000



Rubber Cushion

⇒ 8 Gilcoles measured

(D2182 BOSO) cut qty (6) at

5.00" as per drawing \*\* per kit \*\*

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	204.57	
28042	7.33	
30872	0.33	
45405	196.91	

45405

9/10/9 (12) SP

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Shop Packet Print

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819-242-8425

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Work Order ID: 52525

Parent Item: D206-559-013RevF3

Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Start Qty: 12.00

Required Qty: 12.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2274RevF Radius Block	x12	Manufactured	No			170	Each	606.0000	144.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	606	
22494	0	
23174	0	
36624	17	
38173	6	
42099	34	
43838	62	
47796	32	
50227	131	
51425	324	

Manufactured No 170 Each 1.0000 24.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1	
30576	1	

D2432RevF3

Manufactured No

170 Each

1.0000

24.0000

206 (24") Bearpaw

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Work Order ID: 52525

Parent Item: D206-559-013RevF3

Parent Item Name: Bearpaw

Start Date: 29/09/2009

Required Date: 16/10/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2438RevC

x6

Manufactured

No

170

Each

53.0000

72.0000

(6x)

B 52675

9/11/03

Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

53

46113

53

170

Each

454.0000

144.0000

(12x)

B 52675

9/11/03

D2529RevE

x12

Manufactured

No

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

454

51406

454

170

f

140.9430

31.2000

51406 SP

D2732RevB1

Rubber Extrusion

27 measures 8 tubes

(D2732-050) cut qty (6) at 5.00"

as per drawing \*\* per kit \*\*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

140.943

38509

24.62

43118

116.323

43118 9/10/9 (12k) SP

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REFERENCE ONLY

**DART**

52525

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-0-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: 07.11.16  
CERT. NO.: SH92-17  
ISSUE NO.: 7

DESIGN <b>KE</b>	DRAWN BY <b>DC</b>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D206-559	REV. H SHEET 1 OF 5
DATE 07.11.16		TITLE 206/407 BEARPAW INSTALLATION	SCALE NTS
A	90.06.01	NEW ISSUE	
B	96.01.30	RE-DESIGN OF PAW	
C	96.02.19	ADD FLOAT COMPATIBILITY AND 407	
D	96.06.06	CLAMP RE-DESIGN & SS PAW REMOVAL	
E	97.02.28	ADJUST 407 COMPATIBILITY	
F	98.05.19	CHANGE CLAMPING SYSTEM ADDED NARROW BEARPAWS	
G	99.03.03	CHANGED NUT AND BOLT	
H	07.11.16	CHANGED BEARPAW LOCATION ON FLOAT SKIDTUBE -011/-021 INCORPORATED DSI 9237	

Qty -011	Qty -013	Qty -015	Qty -021	Qty -023	Qty -025	Part Number	Description
X						D206-559-011	Bearpaw Kit 206 A/B
	X					D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407 (FLAT)
		X				D206-559-015	Bearpaw Kit 206 L/L1/L3/L4 (CURVED)
			X			D206-559-021	Narrow Bearpaw Kit 206 A/B
				X		D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407 (FLAT)
					X	D206-559-025	Narrow Bearpaw Kit 206 L/L1/L3/L4 (CURVED)
4	6	6	4	6	6	D2182B050	RUBBER CUSHION
8	12	12	8	12	12	D2274	RADIUS BLOCK
2						D2435	19" X 16" BEARPAW
	2					D2432F	19" X 24" BEARPAW (FLAT)
		2				D2432B	19" X 24" BEARPAW (BENT)
			2			D2671	13" X 16" BEARPAW
				2		D2672F	13" X 24" BEARPAW (FLAT)
					2	D2672B	13" X 24" BEARPAW (BENT)
4	6	6	4	6	6	D2438	CLAMP
8	12	12	8	12	12	D2529	WASHER
	6			6		D2732-050	RUBBER CUSHION
8	12	12	8	12	12	AN4-15A	BOLT
8	12	12	8	12	12	AN4-17A	BOLT
16	24	24	16	24	24	AN960JD416	WASHER
8	12	12	8	12	12	MS21042L4	NUT (OR MS21042-4)
2			2			QS200M44S	CLAMP

#### GENERAL NOTES:

##### 1 COMPATIBILITY

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE **RESPONSIBILITY OF THE INSTALLER**. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

##### 2 WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE STANDARD SET BY THE AIRCRAFT MAINTENANCE MANUAL.

##### 3 CONTINUING AIRWORTHINESS

THIS INSTALLATION SHOULD BE MAINTAINED IN ACCORDANCE WITH ICA-D206-559.